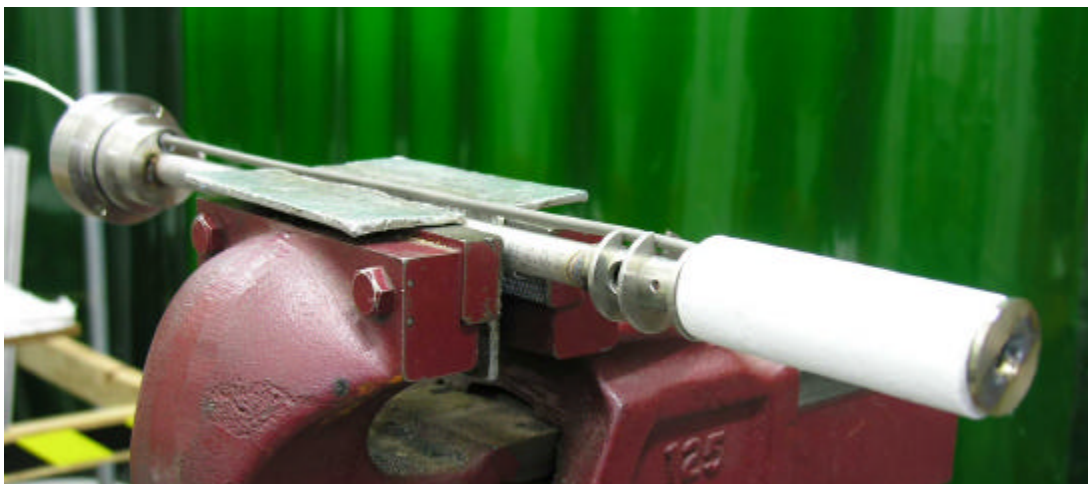


Heater Removal on a 1231 Oxygen Probe (Built before January 2007)



PROCEDURE

Refer to service note "SN-001 1231 Repair" for instructions to dismantle the probe to its basic components.



- 1) Secure the inner sheath in a vice.



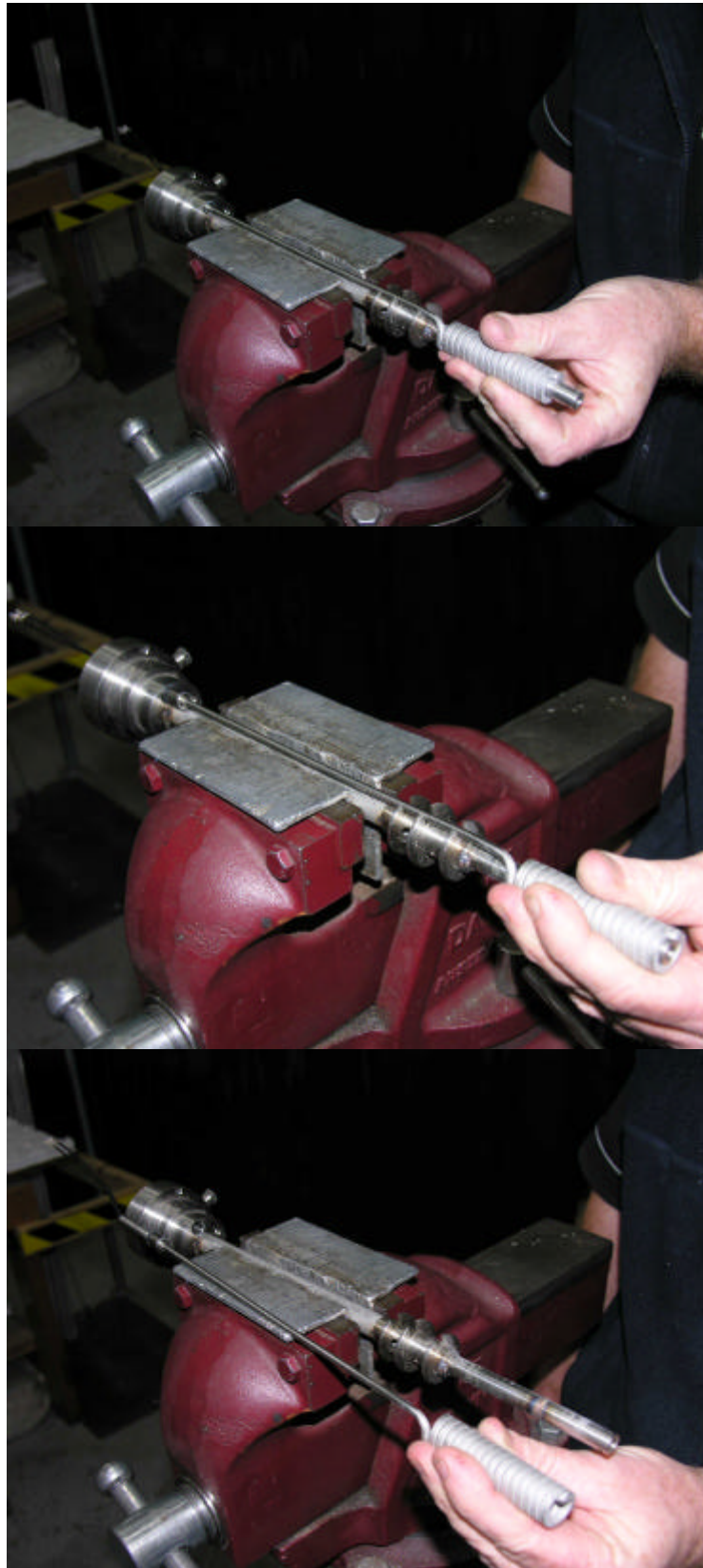
2) Use a 3/8" drill to break the weld on the heater insulation retainer.



3) Use multi-grips to remove the heater insulation retainer.



4) Remove the heater insulation.



5) Gently twist the heater to and fro while sliding it off the sheath.

6) Re-installation is simply a reversal of this procedure.