

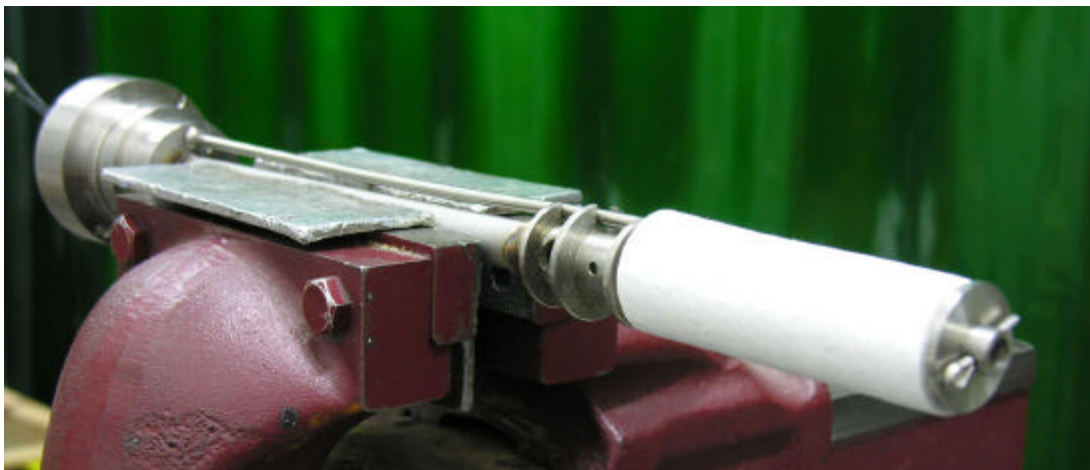
## Heater Removal on a 1231 Oxygen Probe (Built after January 2007)



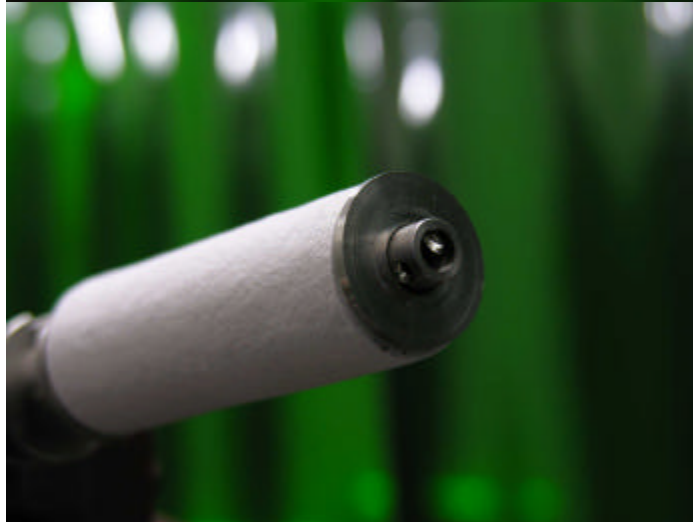
### Procedure

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Refer to service note "SN-001 1231 Repair" for instructions to dismantle the probe to its basic components.



1) Secure the inner sheath in a vice.



2) Remove the split-pin.



3) Remove the heater insulation retainer.



4) Remove the heater insulation.



5) Gently twist the heater to and fro while sliding it off the sheath.



6) Re-installation is simply a reversal of this procedure.